



HotSpring[®]
Portable Spas

The Absolute Best Hot Tub Ownership Experience™



Feel your absolute best



"A soak in the tub about two hours before bed and I am out like a light. Starting the day in the tub with some coffee is also excellent. OK, any time of day is tub time. It is amazing how refreshed I feel after getting out of the tub." — Hot Spring® Owner, Arizona

Why buy a hot tub?

What if, for just a few moments, you could feel like all is right in the world? This is the **Hot Spring** hot tub experience. Enjoy your own private retreat where warm water and soothing jets allow you to relax and connect with what matters most. With a **Hot Spring** spa in your backyard, this personal oasis is there for you every day, just a few steps away.

Feel good

Studies have shown that immersion in hot water raises body temperature and causes blood vessels to dilate, increasing the flow of oxygen to the muscles and brain. The buoyancy of the water reduces body weight, relieving pressure on aching joints and providing a relaxing sensation of weightlessness. Meanwhile, the soothing massage from your hot tub's jets loosens tight muscles and stimulates the release of endorphins – the body's natural pain killers – to dissolve away the stress and tension of the day.

When you are surrounded by the swirling, warm water of a hot tub, three factors – heat, buoyancy and massage – are at work, which is why soaking in your **Hot Spring** spa makes you feel so good.

Re-charge

The jets and hot water allow your body and mind to relax, giving you a chance to maintain balance in an otherwise demanding world. In this way, your **Hot Spring** spa is like a re-charging station that restores your energy and perspective so you can keep going.

No cell phones allowed!

Just step outside and into your **Hot Spring** spa. Suddenly you are transported a million miles away from life's distractions. Soaking in your hot tub you are free to connect with nature, reflect on your priorities, or share quality time with family or friends. It is the ideal place to feel your absolute best.



Scan to see how a **Hot Spring** spa can help you feel better every day!

Feel confident

"The other great thing about Hot Spring is they stand by their product, and the dealer I work with also does." — Hot Spring Owner, Illinois

Raving fans

Deciding who you buy from is just as important as which hot tub you choose. As the world's leading brand of hot tubs, we have been helping people feel better and bringing families together for 35 years. But don't take our word for it; we invite you to visit our website and see for yourself what our many satisfied customers have to say about owning a **Hot Spring** spa.



*Of course we think **Hot Spring Spas** are the best, but you can scan this code for unbiased reviews from real people just like you.*



Hot Spring dealers regularly come together for training

We make it easy

When buying a hot tub it is important to have the right resources and expertise available. With more than 800 dealer and service locations worldwide, there's a friendly, professional **Hot Spring Spas** dealer near your home. Our experienced, reliable dealers will help you choose the perfect spa to fit your lifestyle, and provide you with unparalleled service, support and peace of mind. When you choose a **Hot Spring** spa, you'll see how easy it is to enjoy an ongoing, worry-free hot tub experience.

All you need

Installing a **Hot Spring** spa is easier than you might expect. If you have electricity, water, and a solid foundation on which to place it, your dealer can take care of the rest. There's no need for expensive construction or plumbing lines. Just fill with a garden hose, plug it in*, and turn it on. That's all there is to it.



Typical hot tub delivery

Several **Hot Spring** spa models operate on 115 volts, so hard-wiring isn't always required and electrical hook up costs are minimized. If your situation calls for it, every **Hot Spring** spa model can operate on 230 volts. The sub-panel is included with models that are factory-configured for 230 volt operation, providing an additional value. Your dealer can help you determine which voltage best suits your needs.

* 115 volt models only; requires a 20-amp dedicated circuit. In Canada, see your dealer for details.



*Ready to schedule a test soak or backyard consultation? Scan here to find your local **Hot Spring** dealer.*

The
Hot Spring
Advantage



Exclusive, innovative
and proprietary:
Moto-Massage® DX jet

The revolutionary **Moto-Massage** and **Moto-Massage DX** moving jets deliver warm streams of water that sweep up and down the entire length of your back. You'll feel tension dissolve as the stimulating, moving water soothes overworked muscles. Featured on most **Highlife** Collection models.



This soothing hydromassage experience is just not the same on paper. Scan here to bring these jets to life.

Feel revitalized

Extraordinary jets

Our powerful jets feature stainless steel trim and are carefully positioned to give you an incredible massage. Every **Hot Spring** spa includes a wide variety of jets to relieve tension in targeted locations like the neck, back, calves and feet. Combined, these soothing jets provide a full-body hydromassage leaving you feeling relaxed and revitalized.



Customization and control

Your private spa can be personalized to create the massage that is just right for you – from powerful and invigorating to gentle and soothing. Our **Comfort Control®** system lets you dial in the ideal amount of air and water by simply



turning the face of each jet – more for stronger performance, less for a softer touch. And the **SmartJet®** system lets you divert water to different combinations of jets by turning an easy-to-reach lever.

Comfort that fits you

Each seat in a **Hot Spring** spa is created for comfort. Unlike in-ground spas, our spa shells are formed to follow the body's contours, providing gentle support. The ergonomic seating designs allow for ideal jet placement to target specific muscle groups; and multi-level seating means there is a comfortable seat for everyone.

◀Precision® jet

Directional and rotary nozzles deliver targeted therapeutic massage – perfect for your calves and wrists.

◀Quartet® jet system

Four **Precision** jets focus on the neck and shoulders for a hydromassage just where you need it.

◀Soothing Seven® jet

Seven jet nozzles deliver a pulsating and rotating massage to your shoulders and upper back, relieving muscle discomfort where stress and tension impact the body.

◀Hydromassage jet

Select the directional nozzle or interchangeable dual-port rotary nozzle for the massage treatment of your choice.

◀HydroStream® jet

A strong flow of water and air quickly soothes away tension and helps relieve overworked muscles. You'll feel the release as stress dissolves.

◀Jet-Cluster™ system

By directing various jets to work each part of the body, this systems provides the perfect remedy for stress relief.

◀JetStream® jet

An aching lower back and tired feet benefit from the added power of this invigorating, directional whirlpool jet.

◀FootWell® system

This system provides a maximum-strength foot massage to ease pressure points and get you happily back in stride.

“We both love that there are so many jets in so many positions, it doesn't matter where we need the massage there is always a jet that is perfectly suited.” — Hot Spring Owner, Saskatchewan

The
Hot Spring
Advantage

With up to 325 sq. ft. of effective filtration area, **Highlife™** Collection spas are the only hot tubs that provide completely balanced, 100% no-bypass filtration. This means that all of the water passes through the filters before it re-enters the spa. In other spas water bypasses the filters when the jets are on, so unfiltered water is forced back into the spa, just when you need clean water the most. The exclusive **Tri-X®** filters that make 100% no-bypass filtration possible are dishwasher-safe, easy to clean, and designed to last much longer than standard paper filters.

Feel refreshed

"It is so nice to sit in it with the family, or just relax by myself and read. The water care is simple and easy. My water is always clear." — Hot Spring Owner, New Hampshire

Clean, hot water

Our **SilentFlo 5000®** circulation pump works continuously, filtering the spa's water 24 hours a day. It's totally automatic, so there's no need to program long cleaning and heating cycles as in other spas. It operates silently and efficiently, so you can relax knowing your spa water is hot, clean and ready for you.



FreshWater_{Ag+} silver ion cartridge

Water care to fit your life

Taking care of your spa water should be easy, which is why we offer a variety of water care options to fit your needs. Your knowledgeable **Hot Spring** dealer can help you choose the system that is right for you.

For **The Absolute Best Hot Tub Ownership Experience**, the **ACE®** salt water sanitizing system has revolutionized the way hot tub owners care for their spas. This innovative and proprietary system makes water care more hands-free than ever before while enhancing the soaking experience and helping spa water last longer.

concentrated ozone bubbles into the water to neutralize contaminants on contact. Plus, this ozone system uses a corona discharge cell, requiring virtually no maintenance. The **EverFresh** system combines the cleaning power of ozone with **FreshWater_{Ag+}** silver ions and MPS non-chlorine oxidizer, so you can enjoy brilliant spa water with a minimal amount of chlorine.

No matter which option you choose, **FreshWater®** bottled water care products are available to supplement your water care needs. Always insist on **FreshWater** products designed specifically for your **Hot Spring** spa.

The **EverFresh®** system features the **FreshWater® III** high-output ozone system, which is standard on all **Highlife** Collection models. The **FreshWater III** ozone system continuously injects millions of tiny, highly



FreshWater III high-output ozone

Pure water

By capturing and removing impurities, the **Clean Screen®** pre-filter and **Vanishing Act®** calcium remover allow you to start with the cleanest, easiest-to-maintain water possible. These one-of-a-kind solutions help enhance your hot tub experience, extend the life of the water, and protect your spa's components.



The
Hot Spring
Advantage

Rest at ease

When the **ACE** system is installed, it communicates directly with your spa's controls.

An illuminated water icon on your control panel and the glowing green On/Ready light on the front of your **Hot Spring**

spa tell you the **ACE** system is functioning properly. You can enjoy peace-of-mind knowing the **ACE** system is at work keeping your spa water sparkling clean while you relax.



Feel peace of mind

Water care made easy

Hot Spring Spas has revolutionized the way to clean spa water with the exclusive **ACE** salt water sanitizing system. The optional **ACE** system is available on all **Hot Spring** spas. This innovative system uses diamond technology to automatically create a variety of powerful and effective cleaners from just a small amount of salt and your spa's water.



The **ACE** system uses a diamond electrode that, when energized, breaks apart water molecules to create active oxygen. Active oxygen is one of the world's most effective natural cleaners and is the first way the **ACE** system automatically cleans the water. The active oxygen then combines with salt and other

elements in the water to create chlorine and other oxidizers.

Since the **ACE** system automatically generates cleaners, you'll have fewer bottled products to measure and pour.

This more hands-free approach saves you time, so it's easier than ever to care for your **Hot Spring** spa.

Luxurious spa water

With the **ACE** salt water sanitizing system your spa water will be sparkling clean and silky soft. The cleaners are generated from salt and water, so you're less likely to experience the dry itchy skin, irritated red eyes or harsh odor of traditional chlorine water care.



Better for the environment

The **ACE** system generates the precise amount of cleaners your **Hot Spring** spa requires based on its size and your level of use. Since there are no excess chemicals

added to the water (which often occurs with manual dosing), your spa water should last much longer between changes, helping you to conserve water and save money.



Scan here to watch a video that explains just how easy water care can be with the **ACE** system!

ACE[®] Salt Water Sanitizing System



"We purchased the ACE water system and it is so easy to maintain and keep the water clean. There is no skin or eye irritation and the water is sparkling clean." — Hot Spring Owner, Pennsylvania

Feel rewarded

"We really appreciate that the spa is constantly heated. The spa's efficiency, as measured by increased electricity, has been outstanding, even in the colder winter months!" — Hot Spring Owner, California

Save energy, save money

Hot Spring Spas leads the industry in the design, engineering, and manufacturing of energy-efficient hot tubs. Every **Hot Spring** spa is built with our **Energy Smart**® system, which combines a number of energy-efficient features to provide you with extremely low operating costs. With a **Hot Spring** spa you can feel confident that you've selected a hot tub that will deliver the very best value over time.

The Energy Smart system

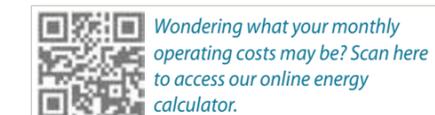


- **Highlife** Collection models are totally insulated, featuring multiple layers of high density polyurethane foam – the same material used to insulate commercial freezers.
- **Limelight** Collection models feature innovative **FiberCor™** insulation, which fills the cabinet completely to a density that is 4 times greater than the ½ lb. foam used on most spas.
- We manufacture our spa covers to ensure a custom fit and a tight seal to prevent heat loss. Each insulating cover features a dense foam core with high R-value.
- The **SilentFlo 5000** circulation pump continuously circulates spa water using less energy to operate than a 40-watt light bulb.

- Powerful **WaveMaster®** jet pumps are dedicated to powering the jets and are only activated when you need them.
- The **SmartJet®** system lets you direct power to the specific group of jets you choose which means less horsepower is required and less energy is consumed.
- We design our heaters to maximize the transfer of heat to the water for maximum efficiency.
- Our patented pump shroud transfers exhaust heat from the equipment compartment to the water to minimize cooling and reduce energy consumption.
- All models feature dimmer-controlled LED lighting that uses less energy than standard light bulbs.

We set the standard

Hot Spring Spas has certified all models to the stringent **California Energy Commission (CEC)** standards, as well as to the national energy efficiency standard for portable spas, **APSP 14**. No matter where you live, you can be sure your **Hot Spring** spa is designed to keep operating costs low.



Wondering what your monthly operating costs may be? Scan here to access our online energy calculator.

The Hot Spring Advantage

How much will it cost to operate a Hot Spring spa? That depends on the model you own, the temperature you set, your frequency of use, the mean ambient temperature and the cost of electricity where you live.

Rest assured Hot Spring spas are designed to operate efficiently and save you money. The energy table below presents estimated energy consumption of a mid-sized Highlife Collection spa in heavy use.

Monthly Energy Cost = Kilowatt Hours x Rate per Kilowatt Hour

Temp = Approximate Annual Mean Ambient Temperature in Degrees Fahrenheit
 kWh = Approximate Average Kilowatt Hours per Month to Operate Spa*
 Rate = Approximate Average Rate Charged per Kilowatt Hour in Dollars**
 Cost = Approximate Average Monthly Energy Cost to Operate Spa*

City	Temp	kWh	Rate	Cost
Miami, FL	75°	100	\$0.09	\$9.00
Las Vegas, NV	70°	122	\$0.12	\$14.64
Macon, GA	65°	144	\$0.05	\$7.20
Tulsa, OK	60°	166	\$0.07	\$11.62
Seattle, WA	55°	188	\$0.10	\$18.80
Chicago, IL	50°	210	\$0.07	\$14.70
Casper, WY	45°	231	\$0.06	\$13.86
Calgary, Canada	40°	253	\$0.08***	\$22.24***
International Falls, MN	35°	275	\$0.08	\$22.00
Fairbanks, AK	30°	297	\$0.09	\$26.73

* Based on a medium-sized Highlife Collection spa set at 102°F used 6 times per week, 15 minutes with the jets on, 15 minutes with the jets off during each use. Testing conducted by an independent third party certified laboratory in a Controlled Environmental Chamber at multiple ambient temperatures using continuous Data Acquisition monitoring of watts, temperature and humidity, with all equipment rigorously calibrated to ensure data accuracy. Individual energy consumption will vary depending on water set temperature, actual consumer usage patterns, and actual environmental ambient conditions.
 ** Based on rate quoted by the local utility company in April 2012. Rates are subject to change – check with your local electricity provider for the current rate in your area.
 *** In Canadian dollars

The
Hot Spring
Advantage

Designed for ease

Hot Spring spas are designed to provide **The Absolute Best Hot Tub Ownership Experience**. There are many standard features and options available that make a **Hot Spring** spa easy to own:

- Intuitive controls
- Auxiliary control panel
- On/Ready indicator lights
- 24-hour continuous filtration
- **No-Fault** heater warranty
- Simple water care solutions
- 10-minute clean cycle
- Dishwasher-safe **Tri-X** filters
- **Everwood**® synthetic cabinets
- Convenient floor drain, and much more

You can relax because your **Hot Spring** spa does the work – saving you time and effort.

Set it and forget it

The **IQ 2020**® spa control system makes your **Hot Spring** spa simple to operate, with no programming required. The main control panel is accessible from inside or outside the spa, and allows you to easily adjust a wide range of features including jets, lighting, wireless entertainment, and much more. To heat your **Hot Spring** spa, simply decide what water temperature you like, then “set it and forget it.” In the event of a power outage, the spa automatically resumes normal operation once power is restored.

Ready when you are

With our easy-to-view On/Ready lights, you can see from a distance that your hot tub is on and the water is hot and ready – a real advantage, especially in the winter. The On/Ready lights in the **Hot Spring** logo on



the front of the cabinet are visible even when the cover is in place. These lights also serve as a convenient diagnostic tool to let you know if your hot tub needs attention.

No-Fault® heater – no worries

Hot Spring Spas pioneered the concept of an unconditional heater warranty in hot tubs and continues to lead the industry in advanced technology. We use a unique titanium housing and element to deliver unmatched corrosion resistance. So unlike other spa warranties, your **No-Fault** heater warranty is valid for five years – regardless of water chemistry.

Feel at ease



“The spa has many features, is easy to use & control and is ALWAYS ready when I need it.” — Hot Spring Owner, Florida

Create your own space

Take in the view, blue skies and starry nights. Enjoy the crisp fresh air. Listen to the sounds of nature. Just steps away from your hectic day-to-day activities, your hot tub retreat is waiting for you to reconnect with the good things in life.

Enhance the beauty of your backyard with a partial or fully recessed spa, or totally customize your spa by wrapping it in your backyard hardscape or deck materials.

Rich SpaStone® surrounds

The **Hot Spring SpaStone** full surround option (available on select **Highlife** models) brings the look of rich stone to above-ground installations. **SpaStone** is offered in two shades: Earth or Gray. Coordinating **SpaStone** steps complete the look.



SpaStone full surround in Gray with optional step

The **SpaStone** partial surround is designed to meet up with your deck or other surface, making it easy to achieve a built-in appearance. An integrated **SpaStone** step extends the length of the spa and provides a perfect finishing touch.



SpaStone partial surround in Earth

Feel transported

Integrated design

Did you know that you can experience the comfort and convenience of a self-contained spa, and still enjoy the beauty of a customized backyard design? Our Custom Cabinet spas are like a blank canvas, specifically designed to be surrounded by virtually any style of hardscape you choose to blend harmoniously with your outdoor environment.



Our **Custom Installation Guide** makes it easy for you to work with your landscape contractor to surround your

Custom Cabinet spa with the material of your choice, or to fully or partially recess any **Hot Spring** spa in a deck, patio or other surface.



Ready to create your dream backyard? Scan the QR code to access the Custom Installation Guide and get started.

“By far the best return on our house investment! We feel spoiled! It has turned our home into an ‘everyday is a vacation’ feeling! We can use our hot tub EVERYDAY of the year” — Hot Spring Owner, New Hampshire

Feel inspired

Illuminate the possibilities

With our advanced lighting designs you can create just the right amount of ambiance. Both **Hot Spring** Collections feature contemporary lighting throughout the interior of the spa and around the barto. Choose from six colors or continuously cycle through them all, and adjust the brightness level to set the mood.



Limelight Collection **Raio** lighting feature



Highlife Collection **BellaFontana** water feature and **Luminescence** lighting system



Highlife Collection **SoothingStream** water feature

Liquid tranquility

Moving water can be exceptionally calming and peaceful. We have developed a variety of water features to enhance your relaxation experience.

Most **Highlife** Collection models include one of our exclusive water features. The unique **BellaFontana**® water feature offers three illuminated arcs of water, while the **SoothingStream**® waterfall provides the calming sound of a steady trickle.

Most **Limelight** Collection models include the **Vidro**® water feature which adds a colorful arch of illuminated water to your experience.



Limelight Collection **Vidro** water feature

Listen, watch and enjoy

Hot Spring spas are designed to be entertainment-ready. These options can be added at any time!

MP3 sound system option

Integrated into the spa cabinet, the MP3 player features an iPod® dock and auxiliary input for other MP3 players. A water-proof remote provides control of iPod track and volume from inside or around your spa.



Wireless sound system option

With our exclusive wireless sound system, you can leave your iPod or other music source securely inside your home. Connect with virtually any audio source you choose: iPod, iPhone®, MP3 player, satellite or AM/FM radio, CD/DVD player, even audio files on your computer, and instantly transmit the sound to your hot tub.



Hot Spring Highlife Collection **Aria**® with wireless TV

Wireless TV & sound system option

There's no need to run cable to your spa. With our exclusive Wireless TV option you can easily transmit your favorite show to the hot tub. The 17"

widescreen LCD TV is waterproof, temperature resistant and also rotates so you can watch the TV from virtually anywhere in your backyard.

"When you put the music on, and set the lights under the stars, you've entered another zone. A great spa..." — Hot Spring Owner, Maryland

Feel complete

Use it more

All **Hot Spring Necessaries**® products are specifically designed to work with your **Hot Spring** spa to help you get the most out of your ownership experience.



Everwood step in Espresso finish, umbrella in creme

Easy access steps

Exclusive steps beautifully complement your **Hot Spring** spa and allow for safe entry and exit.

Everwood step

Made from the same rigid polymers as your **Hot Spring** spa cabinet, the **Everwood** step provides a perfect match and requires very little maintenance.



Everwood step in Coastal Gray finish

Polymer step

The durable, lightweight polymer step provides a stable entry point into your hot tub and is recyclable at the end of its life.



Polymer step in Redwood finish

SpaStone step

With an extra-large surface area, rich textures and colors, the **SpaStone** step is a must-have for spas featuring the **SpaStone** full surround, and is a stylish accent for spas with the **Everwood** cabinet.



SpaStone step in Earth finish



Scan here to learn more about our cover removal systems that help extend the life of your cover!

Convenient cover lifters

Our cover removal systems, specifically designed to work with your **Hot Spring** cover, make accessing your spa quick and easy. These patented designs eliminate the need to drag the spa cover on and off with each use and help to extend the life of the cover.

CoverCradle® cover lifters

These top-of-the-line cover removal systems feature a low-profile design and ultra-smooth gliding mechanism. The **CoverCradle** uses dual pneumatic



CoverCradle II cover lifter

gas springs to make cover removal a breeze, while the **CoverCradle II** uses a single pneumatic gas spring. Both require 24" clearance.

UpRite® cover lifter

Ideal for limited clearance applications such as decks and gazebos, the **UpRite** cover lifter provides an added element of privacy when the hot tub is in use. Requires only 7" clearance.



UpRite cover lifter

Lift 'n Glide® cover lifter

Using the **Lift 'n Glide** cover lifter is as simple as it sounds – lift the cover, glide it back and then open for quick, convenient access to your **Hot Spring** spa. Requires 14" clearance.



Lift 'n Glide cover lifter

"When the weather is nice we use it morning and evening, everyday. And when the stars are out everything feels new again."

— Hot Spring Owner, North Carolina



CoverCradle cover lifter

Integrity and strength

At **Hot Spring** Spas we foster a culture of integrity that reflects our commitment to excellence and to serving our customers. As demonstrated by how we conduct business, value our customers and stand behind our products, our consistent fulfillment of this commitment has made us the industry leader and a strong and resilient company.



Watkins celebrates 1 million spas!

employees and have won numerous awards for Workplace Excellence. We are proud to have an average employee tenure that exceeds ten years. Our employees are dedicated to providing you with a quality hot tub that you can enjoy for years to come.

History in the making

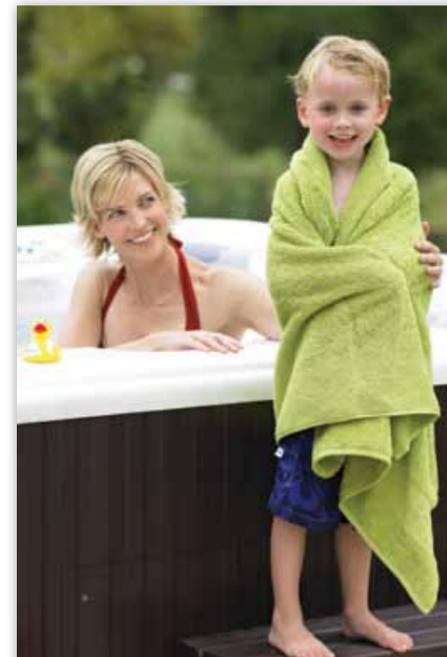
For 35 years, **Hot Spring** Spas has led the industry in state-of-the-art design and energy efficient performance. Many of the innovations that were first introduced by **Hot Spring** Spas are now used industry-wide. With more than 118 US patents, you can be sure your **Hot Spring** spa is equipped with advanced features to provide **The Absolute Best Hot Tub Ownership Experience**.

- The exclusive **Moto-Massage** jet was the first moving jet in the industry, and now nearly every spa features jets that spin or rotate.

- **Hot Spring** Spas was the first to introduce: Full-foam insulation; circulation pumps; two-pump spas; synthetic-wood cabinets; a **No-Fault** heater and a 5-year limited spa warranty.

- The exclusive **ACE** salt water sanitizing system has dramatically changed the way hot tub owners feel about water care.

- **FiberCor** insulation is an innovative solution that adds value to **Limelight** Collection models by maximizing energy efficiency in a way that is completely new to the industry.



Feel satisfied

"We never dreamed that we would enjoy our hot tub this much. We have three boys and its fun at the end of a day to just sit, relax and visit." — Hot Spring Owner, Michigan

The Earth Smart® spa



We believe in manufacturing environmentally-friendly spas with features that help minimize both energy use and water consumption. And, as environmental stewards, we think Green in all aspects of our business:

- As the result of an Ecovaluation™ event, we were able to significantly decrease our carbon dioxide emissions – the equivalent of planting 374 acres of trees.
- We recycle over 2.5 million pounds of materials annually.
- Enhancements to our water system controls allow us to save over one million gallons of water each year.
- We produce our own power 24/7 using clean-burning natural gas.
- As a SmartWay Transport Partner we are committed to clean, more efficient transportation.
- We are a member of the U.S. Green Building Council.
- Our spa packaging material contains approximately 50% post-consumer recycled content and is 100% recyclable.
- Our brochures are printed on Forest Stewardship Council (FSC) Paper.



Highlife Collection

Highlife™ Collection

Advanced Engineering for Ultimate Enjoyment

The **Highlife** Collection of **Hot Spring** Spas is designed to provide ultimate enjoyment, ultimate ease, ultimate endurance and ultimate energy efficiency. Through advanced engineering we deliver innovations like our intuitive controls that make operating your hot tub simple, 100% no-bypass filtration for water that is filtered 100% of the time, and multiple layers of foam insulation for extremely low operating costs. These exclusive features are just a few of the reasons why more people worldwide have chosen **Hot Spring** Spas than any other brand.



Exclusive Highlife Collection features and options



Control panel

The LCD color display and intuitive menus on the **Highlife** Collection main control panel make it simple to navigate your spa's features. You'll have it mastered in minutes.



Moto-Massage DX jet

There is nothing quite like having two warm streams of water sweep up and down the length of your back, massaging tired muscles and making you feel new again. The exclusive **Moto-Massage DX** jet is featured on most **Highlife** Collection models.



Multi-zone lighting

The **Luminescence**® four-zone, multi-color lighting system provides independent control of underwater, bartop, pillow, and water feature lighting so you can customize to best suit your mood. Turn individual zones on or off, select distinct colors for above and below the water, and adjust the brightness level for the perfect ambience.



Custom cabinet option

Select **Highlife** models are available with **SpaStone** siding or in a Custom Cabinet configuration allowing you to select the surround the best complements your outdoor space.



Earth - SpaStone Gray - SpaStone

Shell

Highlife Collection hot tubs feature an attractive acrylic surface layer that is co-laminated to an impact-resistant ABS substrate. These two layers are fused together in a controlled, automated process to provide beauty and ensure long-lasting quality.



Champagne Opal Pearl



Sand Sterling Marble

Cabinet

The exclusive **Everwood** cabinet delivers low maintenance and high durability, and comes with a five-year limited warranty. The embossed wood-grain look provides the natural warmth and beauty of wood.



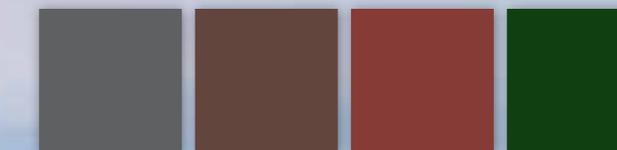
Coastal Gray Espresso



Redwood

Cover

Every **Highlife** Collection cover is UL classified in accordance with ASTM safety standards. Adjustable, reinforced straps help to safely secure the cover to the spa, and include child resistant safety locks that can be locked with a key. Exclusive brackets allow for support and easy installation of all **Hot Spring** cover lifters.



Ash Espresso Rust Spruce

Highlife™ Collection

VISTA®

Seating Capacity	6 adults
Dimensions	8'4" x 7'7" x 38" / 2.54m x 2.31m x .97m
Water Capacity	500 gallons / 1,893 liters
Weight	1,008 lbs. / 457 kg dry; 6,228 lbs. / 2,825 kg filled*
Spa Shell Options	Champagne Opal, Pearl, Sand, or Sterling Marble
Everwood® Cabinet Options	Coastal Gray, Espresso, or Redwood finish
Custom Cabinet Options	SpaStone® full surround, Earth or Gray finish SpaStone partial surround, Earth or Gray finish No surround for complete customization
Hydromassage Jets - 47 (with Stainless Steel Trim)	1 Moto-Massage® DX jet (2) 2 Soothing Seven® jets 2 JetStream® jets 2 Rotary Hydromassage jets 5 Directional Hydromassage jets 10 HydroStream® jets 2 Rotary Precision® jets 22 Directional Precision® jets
Water Feature	BellaFontana® with 3 illuminated arcs of water
Water Care Systems (Optional)	ACE® Salt Water Sanitizing System or EverFresh® System
Jet Pump 1	Wavemaster® 9000; One-speed, 2.5 HP Continuous Duty, 5.2 HP Breakdown Torque
Jet Pump 2	Wavemaster® 9200; Two-speed, 2.5 HP Continuous Duty, 5.2 HP Breakdown Torque
Circulation Pump	SilentFlo 5000® for quiet, continuous filtration
Effective Filtration Area	325 sq. ft., top loading Tri-X® filters 100% no-bypass filtration
Ozone System	FreshWater® III Corona Discharge
Control System	IQ 2020® 230v/50amp, 60Hz, Includes G.F.C.I. protected sub-panel
Lighting System	Luminescence® multi-color four-zone
Heater	No-Fault®, 4000w/230v
Energy Efficiency	Certified to the APSP 14 National Standard and the California Energy Commission (CEC) in accordance with California law
Vinyl Cover	3.5" to 2.5" tapered, 2 lb. density foam core Ash, Espresso, Rust, or Spruce finish
Cover Lifter (Optional)	CoverCradle®, CoverCradle II, Lift 'n Glide®, or UpRite®
Steps (Optional)	Everwood, Polymer, or SpaStone
Entertainment Systems (Optional)	Integrated MP3 Sound System Wireless Sound System Wireless TV & Sound System

* Includes water and 6 adults weighing 175 lbs. each
Export models available in 230v, 50Hz, 1500w heater



Vista shown with Pearl shell



Vista spa shown with Pearl shell / Espresso cabinet

*"We absolutely love our spa!
Would never go back to
life without one."*

- Kathryn, Vista Owner, Oregon

Ready to become
a Hot Tubber?
Scan to read reviews
from Vista owners



*"I have owned two
Hot Spring spas in 16 years.
It's the best way to relax
year-round."*

- ChickenMan, Grandee Owner, Maryland



Ready to become
a Hot Tubber?
Scan to read reviews
from Grandee owners



Grandee shown with Sterling Marble shell



Grandee spa shown with Sterling Marble shell / Coastal Gray cabinet

Highlife™ Collection

GRANDEE®

Seating Capacity	7 adults
Dimensions	8'4" x 7'7" x 38" / 2.54m x 2.31m x .97m
Water Capacity	500 gallons / 1,893 liters
Weight	1,008 lbs. / 457 kg dry; 6,403 lbs. / 2,904 kg filled*
Spa Shell Options	Champagne Opal, Pearl, Sand, or Sterling Marble
Everwood® Cabinet Options	Coastal Gray, Espresso, or Redwood finish
Custom Cabinet Options	SpaStone® full surround, Earth or Gray finish SpaStone partial surround, Earth or Gray finish No surround for complete customization
Hydromassage Jets - 39 (with Stainless Steel Trim)	2 Moto-Massage® DX jets (4) 2 Soothing Seven® jets 3 JetStream® jets 2 Rotary Hydromassage jets 2 Directional Hydromassage jets 26 Directional Precision® jets
Water Feature	BellaFontana® with 3 illuminated arcs of water
Water Care Systems (Optional)	ACE® Salt Water Sanitizing System or EverFresh® System
Jet Pump 1	Wavemaster® 9000; One-speed, 2.5 HP Continuous Duty, 5.2 HP Breakdown Torque
Jet Pump 2	Wavemaster® 8200; Two-speed, 2.0 HP Continuous Duty, 4.0 HP Breakdown Torque
Circulation Pump	SilentFlo 5000® for quiet, continuous filtration
Effective Filtration Area	325 sq. ft., top loading Tri-X® filters 100% no-bypass filtration
Ozone System	FreshWater® III Corona Discharge
Control System	IQ 2020® 230v/50amp, 60Hz, Includes G.F.C.I. protected sub-panel
Lighting System	Luminescence® multi-color four-zone
Heater	No-Fault®, 4000w/230v
Energy Efficiency	Certified to the APSP 14 National Standard and the California Energy Commission (CEC) in accordance with California law
Vinyl Cover	3.5" to 2.5" tapered, 2 lb. density foam core Ash, Espresso, Rust, or Spruce finish
Cover Lifter (Optional)	CoverCradle®, CoverCradle II, Lift 'n Glide®, or UpRite®
Steps (Optional)	Everwood, Polymer, or SpaStone
Entertainment Systems (Optional)	Integrated MP3 Sound System Wireless Sound System Wireless TV & Sound System

* Includes water and 7 adults weighing 175 lbs. each
Export models available in 230v, 50Hz, 1500w heater

Highlife™ Collection

ENVOY®

Seating Capacity	5 adults
Dimensions	7'9" x 7'5" x 36" / 2.36m x 2.26m x .91m
Water Capacity	450 gallons / 1,703 liters
Weight	875 lbs. / 397 kg dry; 5,503 lbs. / 2,496 kg filled*
Spa Shell Options	Champagne Opal, Pearl, Sand, or Sterling Marble
Everwood® Cabinet Options	Coastal Gray, Espresso, or Redwood finish
Hydromassage Jets - 39 (with Stainless Steel Trim)	1 Moto-Massage® DX jet (2) 2 Soothing Seven® jets 3 JetStream® jets, 2 Rotary Hydromassage jets 3 Directional Hydromassage jets 10 HydroStream® jets 2 Rotary Precision® jets 15 Directional Precision® jets
Water Feature	BellaFontana® with 3 illuminated arcs of water
Water Care Systems (Optional)	ACE® Salt Water Sanitizing System or EverFresh® System
Jet Pump 1	Wavemaster® 8000; One-speed, 2.0 HP Continuous Duty, 4.0 HP Breakdown Torque
Jet Pump 2	Wavemaster® 8200; Two-speed, 2.0 HP Continuous Duty, 4.0 HP Breakdown Torque
Circulation Pump	SilentFlo 5000® for quiet, continuous filtration
Effective Filtration Area	325 sq. ft., top loading Tri-X® filters 100% no-bypass filtration
Ozone System	FreshWater® III Corona Discharge
Control System	IQ 2020® 230v/50amp, 60Hz, Includes G.F.C.I. protected sub-panel
Lighting System	Luminescence® multi-color four-zone
Heater	No-Fault®, 4000w/230v
Energy Efficiency	Certified to the APSP 14 National Standard and the California Energy Commission (CEC) in accordance with California law
Vinyl Cover	3.5" to 2.5" tapered, 2 lb. density foam core Ash, Espresso, Rust, or Spruce finish
Cover Lifter (Optional)	CoverCradle®, CoverCradle II, Lift 'n Glide®, or UpRite®
Steps (Optional)	Everwood, Polymer, or SpaStone®
Entertainment Systems (Optional)	Integrated MP3 Sound System Wireless Sound System Wireless TV & Sound System

* Includes water and 5 adults weighing 175 lbs. each
Export models available in 230v, 50Hz, 1500w heater



Envoy shown with Sterling Marble shell



Envoy spa shown with Pearl shell / Espresso cabinet

"The most relaxing way to the end the day."

- Eddie, Envoy Owner, California

"I really enjoy the corner seat in this spa, it's really good at getting knots and pain out of my shoulder."

- Bamtsatic1, Aria Owner, Northwest



Aria shown with Pearl shell



Aria spa, a repeat Best Buy selection, shown with Pearl shell / Espresso cabinet

Highlife™ Collection

ARIA®

Seating Capacity	5 adults
Dimensions	7'3" x 7'3" x 36" / 2.20m x 2.20m x .91m
Water Capacity	365 gallons / 1,382 liters
Weight	789 lbs. / 358 kg dry; 4,708 lbs. / 2,136 kg filled*
Spa Shell Options	Champagne Opal, Pearl, Sand, or Sterling Marble
Everwood® Cabinet Options	Coastal Gray, Espresso, or Redwood finish
Custom Cabinet Options	SpaStone® full surround, Earth or Gray finish SpaStone partial surround, Earth or Gray finish No surround for complete customization
Hydromassage Jets - 35 (with Stainless Steel Trim)	1 Moto-Massage® DX jet (2) 2 Soothing Seven® jets 2 JetStream® jets 2 Rotary Hydromassage jets 5 Directional Hydromassage jets 4 HydroStream® jets 18 Directional Precision® jets
Water Feature	BellaFontana® with 3 illuminated arcs of water
Water Care Systems (Optional)	ACE® Salt Water Sanitizing System or EverFresh® System
Jet Pump 1	Wavemaster® 9000; One-speed, 2.5 HP Continuous Duty, 5.2 HP Breakdown Torque
Jet Pump 2	Wavemaster® 8200; Two-speed, 2.0 HP Continuous Duty, 4.0 HP Breakdown Torque
Circulation Pump	SilentFlo 5000® for quiet, continuous filtration
Effective Filtration Area	325 sq. ft., top loading Tri-X® filter 100% no-bypass filtration
Ozone System	FreshWater® III Corona Discharge
Control System	IQ 2020® 230v/50amp, 60Hz, Includes G.F.C.I. protected sub-panel
Lighting System	Luminescence® multi-color four-zone
Heater	No-Fault®, 4000w/230v
Energy Efficiency	Certified to the APSP 14 National Standard and the California Energy Commission (CEC) in accordance with California law
Vinyl Cover	3.5" to 2.5" tapered, 2 lb. density foam core Ash, Espresso, Rust, or Spruce finish
Cover Lifter (Optional)	CoverCradle®, CoverCradle II, Lift 'n Glide®, or UpRite®
Steps (Optional)	Everwood, Polymer, or SpaStone
Entertainment Systems (Optional)	Integrated MP3 Sound System Wireless Sound System Wireless TV & Sound System

* Includes water and 5 adults weighing 175 lbs. each
Export models available in 230v, 50Hz, 1500w heater



Ready to become a Hot Tubber? Scan to read reviews from Envoy owners



Ready to become a Hot Tubber? Scan to read reviews from Aria owners



Highlife™ Collection

VANGUARD®

Seating Capacity	6 adults
Dimensions	7'3" x 7'3" x 36" / 2.20m x 2.20m x .91m
Water Capacity	400 gallons / 1,514 liters
Weight	789 lbs. / 358 kg dry; 5,175 lbs. / 2,347 kg filled*
Spa Shell Options	Champagne Opal, Pearl, Sand, or Sterling Marble
Everwood® Cabinet Options	Coastal Gray, Espresso, or Redwood finish
Custom Cabinet Options	SpaStone® full surround, Earth or Gray finish SpaStone partial surround, Earth or Gray finish No surround for complete customization
Hydromassage Jets - 32 (with Stainless Steel Trim)	1 Moto-Massage® DX jet (2) 1 Moto-Massage® jet 2 Soothing Seven® jets 2 JetStream® jets 2 Rotary Hydromassage jets 1 Directional Hydromassage jet 22 Directional Precision® jets
Water Feature	SoothingStream® backlit waterfall
Water Care Systems (Optional)	ACE® Salt Water Sanitizing System or EverFresh® System
Jet Pump 1	Wavemaster® 7000; One-speed, 1.65 HP Continuous Duty, 3.5 HP Breakdown Torque
Jet Pump 2	Wavemaster® 7000; One-speed, 1.65 HP Continuous Duty, 3.5 HP Breakdown Torque
Circulation Pump	SilentFlo 5000® for quiet, continuous filtration
Effective Filtration Area	150 sq. ft., top loading 100% no-bypass filtration
Ozone System	FreshWater® III Corona Discharge
Control System	IQ 2020® 230v/50amp, 60Hz, Includes G.F.C.I. protected sub-panel
Lighting System	Luminescence® multi-color four-zone
Heater	No-Fault®, 6000w/230v
Energy Efficiency	Certified to the APSP 14 National Standard and the California Energy Commission (CEC) in accordance with California law
Vinyl Cover	3.5" to 2.5" tapered, 2 lb. density foam core Ash, Espresso, Rust, or Spruce finish
Cover Lifter (Optional)	CoverCradle®, CoverCradle II, Lift 'n Glide®, or UpRite®
Steps (Optional)	Everwood, Polymer, or SpaStone
Entertainment Systems (Optional)	Integrated MP3 Sound System Wireless Sound System Wireless TV & Sound System

* Includes water and 6 adults weighing 175 lbs. each
Export models available in 230v, 50Hz, 1500w heater



Vanguard shown with Sterling Marble shell

*"Love my Vanguard.
It's one of the best things
I ever did for myself."*

- Revtoe35, Vanguard Owner, South Carolina

*"Each seat offers a different
area jet massage, so making
the rounds to each seat makes
for a complete massage."*

- Stargazer, Sovereign Owner, Minnesota



Sovereign shown with Sand shell

Highlife™ Collection

SOVEREIGN®

Seating Capacity	6 adults
Dimensions	6'8" x 7'9" x 33" / 2.03m x 2.36m x .84m
Water Capacity	355 gallons / 1,344 liters
Weight	713 lbs. / 323 kg dry; 4,724 lbs. / 2,143 kg filled*
Spa Shell Options	Champagne Opal, Pearl, Sand, or Sterling Marble
Everwood® Cabinet Options	Coastal Gray, Espresso, or Redwood finish
Hydromassage Jets - 24 (with Stainless Steel Trim)	1 Moto-Massage® DX jet (2) 1 JetStream® jets 2 Rotary Hydromassage jets 5 Directional Hydromassage jet 14 Directional Precision® jets
Water Feature	SoothingStream® backlit waterfall
Water Care Systems (Optional)	ACE® Salt Water Sanitizing System or EverFresh® System
Jet Pump	Wavemaster® 9000; One-speed, 2.5 HP Continuous Duty, 5.2 HP Breakdown Torque
Circulation Pump	SilentFlo 5000® for quiet, continuous filtration
Effective Filtration Area	120 sq. ft., top loading 100% no-bypass filtration
Ozone System	FreshWater® III Corona Discharge
Control System	IQ 2020® 230v/50amp, 60Hz, Includes G.F.C.I. protected sub-panel
Lighting System	Luminescence® multi-color four-zone
Heater	No-Fault®, 6000w/230v
Energy Efficiency	Certified to the APSP 14 National Standard and the California Energy Commission (CEC) in accordance with California law
Vinyl Cover	3.5" to 2.5" tapered, 2 lb. density foam core Ash, Espresso, Rust, or Spruce finish
Cover Lifter (Optional)	CoverCradle®, CoverCradle II, Lift 'n Glide®, or UpRite®
Steps (Optional)	Everwood, Polymer, or SpaStone®
Entertainment Systems (Optional)	Integrated MP3 Sound System Wireless Sound System Wireless TV & Sound System

* Includes water and 6 adults weighing 175 lbs. each
Export models available in 230v, 50Hz, 1500w heater



Vanguard spa shown with Pearl shell / Redwood cabinet

Ready to become
a Hot Tubber?
Scan to read reviews
from Vanguard owners



Sovereign spa shown with Sand shell / Redwood cabinet

Ready to become
a Hot Tubber?
Scan to read reviews
from Sovereign owners



Highlife™ Collection

PRODIGY®

Seating Capacity	5 adults
Dimensions	6'2" x 7'3" x 33" / 1.88m x 2.21m x .84m
Water Capacity	325 gallons / 1,230 liters
Weight	613 lbs. / 278 kg dry; 4,199 lbs. / 1,905 kg filled*
Spa Shell Options	Champagne Opal, Pearl, Sand, or Sterling Marble
Everwood® Cabinet Options	Coastal Gray, Espresso, or Redwood finish
Hydromassage Jets - 19 (with Stainless Steel Trim)	2 Soothing Seven® jets 1 JetStream® jet 2 Rotary Hydromassage jets 4 Directional Hydromassage jets 10 Directional Precision® jets
Water Care Systems (Optional)	ACE® Salt Water Sanitizing System or EverFresh® System
Jet Pump	Wavemaster® 7000; One-speed, 1.65 HP Continuous Duty, 3.5 HP Breakdown Torque
Circulation Pump	SilentFlo 5000® for quiet, continuous filtration
Effective Filtration Area	90 sq. ft., top loading 100% no-bypass filtration
Ozone System	FreshWater® III Corona Discharge
Control System	IQ 2020® 115v/20 amp (includes G.F.C.I. protected power cord) or 230v/50amp, 60 Hz**
Lighting System	Luminescence® multi-color four-zone
Heater	No-Fault®, 1500w/115v or 6000w/230v
Energy Efficiency	Certified to the APSP 14 National Standard and the California Energy Commission (CEC) in accordance with California law
Vinyl Cover	3.5" to 2.5" tapered, 2 lb. density foam core Ash, Espresso, Rust, or Spruce finish
Cover Lifter (Optional)	CoverCradle®, CoverCradle II, Lift 'n Glide®, or UpRite®
Steps (Optional)	Everwood, Polymer, or SpaStone®
Entertainment Systems (Optional)	Integrated MP3 Sound System Wireless Sound System Wireless TV & Sound System

* Includes water and 5 adults weighing 175 lbs. each
** G.F.C.I. protected sub-panel required in 230v mode
Export models available in 230v, 50Hz, 1500w heater



Prodigy shown with Sand shell

*"It's the perfect Hot Tub!
Quiet, low maintenance
and energy efficient"*

- Offwork, Prodigy Owner, Oregon



Prodigy spa shown with Pearl shell / Espresso cabinet

Ready to become
a Hot Tubber?
Scan to read reviews
from Prodigy owners



Jetsetter shown with Champagne Opal shell

*"I highly recommend the spa
for the couple who enjoys
relaxing with each other after
a long day. If there are two of
you using the spa, then the
Jetsetter is the spa to own."*

- Rudy, Jetsetter Owner, Montana



Jetsetter spa shown with Sterling Marble shell / Coastal Gray cabinet

Ready to become
a Hot Tubber?
Scan to read reviews
from Jetsetter owners



Highlife™ Collection

JETSETTER®

Seating Capacity	3 adults
Dimensions	7' x 5'5" x 29" / 2.13m x 1.65m x .74m
Water Capacity	225 gallons / 852 liters
Weight	450 lbs. / 204 kg dry; 2,852 lbs. / 1,294 kg filled*
Spa Shell Options	Champagne Opal, Pearl, Sand, or Sterling Marble
Everwood® Cabinet Options	Coastal Gray, Espresso, or Redwood finish
Hydromassage Jets - 14 (with Stainless Steel Trim)	1 Moto-Massage® DX jet (2) 1 JetStream® jets 2 Rotary Hydromassage jets 1 Directional Hydromassage jet 4 HydroStream® jets 4 Directional Precision® jets
Water Care Systems (Optional)	ACE® Salt Water Sanitizing System or EverFresh® System
Jet Pump	Wavemaster® 7000; One-speed, 1.65 HP Continuous Duty, 3.5 HP Breakdown Torque
Circulation Pump	SilentFlo 5000® for quiet, continuous filtration
Effective Filtration Area	90 sq. ft., top loading 100% no-bypass filtration
Ozone System	FreshWater® III Corona Discharge
Control System	IQ 2020® 115v/20 amp (includes G.F.C.I. protected power cord) or 230v/50amp, 60 Hz**
Lighting System	Luminescence® multi-color four-zone
Heater	No-Fault®, 1500w/115v or 6000w/230v
Energy Efficiency	Certified to the APSP 14 National Standard and the California Energy Commission (CEC) in accordance with California law
Vinyl Cover	3.5" to 2.5" tapered, 2 lb. density foam core Ash, Espresso, Rust, or Spruce finish
Cover Lifter (Optional)	CoverCradle®, CoverCradle II, Lift 'n Glide®, or UpRite®
Steps (Optional)	Everwood, Polymer, or SpaStone®
Entertainment Systems (Optional)	Integrated MP3 Sound System Wireless Sound System Wireless TV & Sound System

* Includes water and 3 adults weighing 175 lbs. each
** G.F.C.I. protected sub-panel required in 230v mode
Export models available in 230v, 50Hz, 1500w heater

Limelight Collection

Limelight® Collection

Contemporary Style with Exceptional Performance

The **Limelight** Collection is designed to deliver quality and performance, all wrapped up in breathtaking contemporary style. With sophisticated sculpting throughout the shell, stunning points of multi-color lighting, and powerful jets for invigorating massage, you can sit back and relax knowing you've chosen the best – a **Hot Spring** spa.



Pulse®

Flair®

Glow®

Bolt™

Limelight Collection features and options



XL hydromassage jets

Powerful extra-large hydromassage jets are designed to provide you with relief where you often need it most – in your shoulders, lower back and feet.



Raio lighting system

Strategically placed multi-color points of light accent the shell design of all **Limelight** Collection models, and create beautiful ambience from inside or outside the hot tub. Choose the color and brightness level that suits your mood.



Contemporary shell design

Taking style to the next level, the interior of each **Limelight** Collection hot tub features sweeping curves and exquisite details that add beauty and enhance the overall design.



Energy efficiency

To maximize energy efficiency and lower operating costs, your **Limelight** Collection hot tub is fully insulated. Innovative **FiberCor** insulation is applied at a 2 lb. density level – which is 4-times greater than ½ lb. foam used in most spas. Plus, it is entirely reusable, easily disposable and made from 25% recycled materials.

Shell

With clean lines and flowing curves, the acrylic shell is beautiful in appearance, and built to be strong and durable. Eye-catching details include the stylized bartop, custom jet recesses, and vibrant stainless steel jet trim.



Champagne Opal Pearl



Ocean Wave

Cabinet

The exclusive **Everwood** cabinet delivers low maintenance and high durability, and comes with a five-year limited warranty. The embossed wood-grain look provides the natural warmth and beauty of wood.



Coastal Gray Espresso



Redwood

Cover

Every **Limelight** Collection cover is UL classified in accordance with ASTM safety standards. Adjustable, reinforced straps help to safely secure the cover to the spa, and include child resistant safety locks that can be locked with a key. Exclusive brackets allow for support and easy installation of all **Hot Spring** cover lifters.



Ash Espresso Rust

Limelight® Collection

PULSE®

Seating Capacity	6 adults
Dimensions	7'5" x 7'5" x 38" / 2.26m x 2.26m x .97m
Water Capacity	380 gallons / 1,438 liters
Weight	980 lbs. / 445 kg dry; 5,199 lbs. / 2,358 kg filled*
Spa Shell Options	Champagne Opal, Ocean Wave, or Pearl
Everwood® Cabinet Options	Coastal Gray, Espresso, or Redwood finish
Hydromassage Jets - 50 (with Stainless Steel Trim)	4 Combination XL jets 6 Combination jets 40 Directional Precision® jets
Waterfall	Vidro® backlit ribbon waterfall
Jet Pump 1	Wavemaster® 9000; One-speed, 2.5 HP Continuous Duty, 5.2 HP Breakdown Torque
Jet Pump 2	Wavemaster® 9200; Two-speed, 2.5 HP Continuous Duty, 5.2 HP Breakdown Torque
Circulation Pump	SilentFlo 5000® for quiet, continuous filtration
Effective Filtration Area	65 sq. ft., top loading
Water Care Systems (Optional)	ACE® Salt Water Sanitizing System or EverFresh® System with CD ozone
Control System	IQ 2020® 230v/50amp, 60Hz Includes G.F.C.I. protected sub-panel
Lighting System	Raio® multi-color points of light (32)
Heater	No-Fault®, 4000w/230v
Energy Efficiency	Certified to the APSP 14 National Standard and the California Energy Commission (CEC) in accordance with California law
Vinyl Cover	3.5" to 2.5" tapered, 2 lb. density foam core Ash, Espresso, Rust, or Spruce finish
Cover Lifter (Optional)	CoverCradle®, CoverCradle II, Lift 'n Glide®, or UpRite®
Steps (Optional)	Everwood, Polymer, or SpaStone®
Entertainment Systems (Optional)	Integrated MP3 Sound System Wireless Sound System Wireless TV & Sound System

* Includes water and 6 adults weighing 175 lbs. each
Export models available in 230v, 50Hz, 1500w heater



Pulse shown with Pearl shell

"We purchased the ACE system and it is so easy to maintain. There is no skin or eye irritation and the water is sparkling."

- Eugene, Hot Spring and ACE System Owner, Pennsylvania

"Easy to use, efficient, quiet and we love the water quality. The LED lighting package is an added bonus which we enjoy at night."

- LDJT, Flair Owner, New Jersey



Flair shown with Pearl shell

Limelight® Collection

FLAIR®

Seating Capacity	5 adults
Dimensions	7' x 7' x 36" / 2.13m x 2.13m x .91m
Water Capacity	310 gallons / 1,173 liters
Weight	770 lbs. / 349 kg dry; 4,230 lbs. / 1,919 kg filled*
Spa Shell Options	Champagne Opal, Ocean Wave, or Pearl
Everwood® Cabinet Options	Coastal Gray, Espresso, or Redwood finish
Hydromassage Jets - 41 (with Stainless Steel Trim)	5 Combination XL jets 8 Combination jets 28 Directional Precision® jets
Waterfall	Vidro® backlit ribbon waterfall
Jet Pump 1	Wavemaster® 8000; One-speed, 2.0 HP Continuous Duty, 4.0 HP Breakdown Torque
Jet Pump 2	Wavemaster® 8200; Two-speed, 2.0 HP Continuous Duty, 4.0 HP Breakdown Torque
Circulation Pump	SilentFlo 5000® for quiet, continuous filtration
Effective Filtration Area	65 sq. ft., top loading
Water Care Systems (Optional)	ACE® Salt Water Sanitizing System or EverFresh® System with CD ozone
Control System	IQ 2020® 230v/50amp, 60Hz Includes G.F.C.I. protected sub-panel
Lighting System	Raio® multi-color points of light (30)
Heater	No-Fault®, 4000w/230v
Energy Efficiency	Certified to the APSP 14 National Standard and the California Energy Commission (CEC) in accordance with California law
Vinyl Cover	3.5" to 2.5" tapered, 2 lb. density foam core Ash, Espresso, Rust, or Spruce finish
Cover Lifter (Optional)	CoverCradle®, CoverCradle II, Lift 'n Glide®, or UpRite®
Steps (Optional)	Everwood, Polymer, or SpaStone®
Entertainment Systems (Optional)	Integrated MP3 Sound System Wireless Sound System Wireless TV & Sound System

* Includes water and 5 adults weighing 175 lbs. each
Export models available in 230v, 50Hz, 1500w heater



Pulse spa shown with Pearl shell / Coastal Gray cabinet

Flair spa shown with Pearl shell / Espresso cabinet

Ready to become a Hot Tubber? Scan to read reviews from Pulse owners



Ready to become a Hot Tubber? Scan to read reviews from Flair owners



Limelight® Collection GLOW®

Seating Capacity	4 adults
Dimensions	6' 4" x 7' x 33" / 1.93m x 2.13m x .84m
Water Capacity	270 gallons / 1,022 liters
Weight	700 lbs. / 318 kg dry; 3,652 lbs. / 1,656 kg filled*
Spa Shell Options	Champagne Opal, Ocean Wave, or Pearl
Everwood® Cabinet Options	Coastal Gray, Espresso, or Redwood finish
Hydromassage Jets - 30 (with Stainless Steel Trim)	2 Combination XL jets 6 Combination jets 22 Directional Precision® jets
Waterfall	Vidro® backlit ribbon waterfall
Jet Pump 1	Wavemaster® 8000; One-speed, 2.0 HP Continuous Duty, 4.0 HP Breakdown Torque
Jet Pump 2	Wavemaster® 8200; Two-speed, 2.0 HP Continuous Duty, 4.0 HP Breakdown Torque
Circulation Pump	SilentFlo 5000® for quiet, continuous filtration
Effective Filtration Area	65 sq. ft., top loading
Water Care Systems (Optional)	ACE® Salt Water Sanitizing System or EverFresh® System with CD ozone
Control System	IQ 2020® 230v/50amp, 60Hz Includes G.F.C.I. protected sub-panel
Lighting System	Raio® multi-color points of light (16)
Heater	No-Fault®, 4000w/230v
Energy Efficiency	Certified to the APSP 14 National Standard and the California Energy Commission (CEC) in accordance with California law
Vinyl Cover	3.5" to 2.5" tapered, 2 lb. density foam core Ash, Espresso, Rust, or Spruce finish
Cover Lifter (Optional)	CoverCradle®, CoverCradle II, Lift 'n Glide®, or UpRite®
Steps (Optional)	Everwood, Polymer, or SpaStone®
Entertainment Systems (Optional)	Integrated MP3 Sound System Wireless Sound System Wireless TV & Sound System

* Includes water and 4 adults weighing 175 lbs. each
Export models available in 230v, 50Hz, 1500w heater



Glow shown with Champagne Opal shell



Glow spa shown with Champagne Opal shell / Redwood cabinet

*"Great for a marriage.
Nothing to do but
relax and TALK."*

- Cntnvision, Hot Spring Owner, Ohio

Ready to become
a Hot Tubber?
Scan to read reviews
from Glow owners



*"We had no idea of just how
much use and pleasure we
would derive from it!"*

- Rosa, Limelight Collection Owner, Florida



Bolt shown with Ocean Wave shell



Bolt spa shown with Ocean Wave shell / Coastal Gray cabinet

Ready to become
a Hot Tubber?
Scan to read reviews
from Bolt owners



Limelight® Collection BOLT™

Seating Capacity	4 adults
Dimensions	6' 8" x 6' 8" x 33" / 2.03m x 2.03m x .84m
Water Capacity	290 gallons / 1,098 liters
Weight	610 lbs. / 277 kg dry; 3,729 lbs. / 1,691 kg filled*
Spa Shell Options	Champagne Opal, Ocean Wave, or Pearl
Everwood® Cabinet Options	Coastal Gray, Espresso, or Redwood finish
Hydromassage Jets - 17 (with Stainless Steel Trim)	1 Combination XL jet 4 Combination jets 12 Directional Precision® jets
Jet Pump	Wavemaster® 7000; One-speed, 1.65 HP Continuous Duty, 3.5 HP Breakdown Torque
Circulation Pump	SilentFlo 5000® for quiet, continuous filtration
Effective Filtration Area	65 sq. ft., top loading
Water Care Systems (Optional)	ACE® Salt Water Sanitizing System or EverFresh® System with CD ozone
Control System	IQ 2020® 115v/20amp, (includes G.F.C.I. protected power cord) or 230v/50amp, 60Hz**
Lighting System	Raio® multi-color points of light (16)
Heater	No-Fault®, 1500w/115v or 6000w/230v
Energy Efficiency	Certified to the APSP 14 National Standard and the California Energy Commission (CEC) in accordance with California law
Vinyl Cover	3.5" to 2.5" tapered, 2 lb. density foam core Ash, Espresso, Rust, or Spruce finish
Cover Lifter (Optional)	CoverCradle®, CoverCradle II, Lift 'n Glide®, or UpRite®
Steps (Optional)	Everwood, Polymer, or SpaStone®
Entertainment Systems (Optional)	Integrated MP3 Sound System Wireless Sound System Wireless TV & Sound System

* Includes water and 4 adults weighing 175 lbs. each
**G.F.C.I. protected sub-panel required at 230v mode
Export models available in 230v, 50Hz, 1500w heater

Hot Spring Spas established the industry standard of a 5 year component warranty in 1989. Our warranty remains comprehensive and straightforward. We are proud to disclose its full detail because there is no fine print to hide. It's our pledge of quality to you.

Highlife™ Collection Limited Warranty

Watkins Manufacturing Corporation ("Watkins") warrants to the original consumer purchaser ("you") the following about your new **Highlife** Collection **Hot Spring**® portable spa, when purchased from an authorized dealer/service provider ("dealer").

7 Year No Leak and Shell Surface Warranty

Watkins warrants the acrylic surface material of the **Hot Spring** portable spa to be free from defects in materials and workmanship for seven years. Additionally, the acrylic surface material is structurally warranted not to leak for a period of seven years. The acrylic surface material is non-permeable and will not absorb odors, bacteria or pollutants.

5 Year No Leak Plumbing Warranty

Watkins warrants the **Hot Spring** spa against leaks caused by defects in manufacturing and workmanship for five years. This warranty specifically covers leaks from the wall fittings, jet fittings, internal plumbing, internal glue joints, drains, hoses, and all bonded parts.

5 Year Component Warranty

Watkins warrants the electrical components, pumps, **Moto-Massage**® jets, air valves, levers, bezels and other **Hot Spring** spa components against defects in materials and workmanship for five years. Some parts, most of which can be changed out without the use of tools, such as filter cartridges, filter lid, spa pillows and cover locks, are not included in this warranty, but are warranted to be free from defects in materials and workmanship at the time of delivery. Spa covers and other spa accessories are specifically excluded from this warranty, although they may be covered by other warranties. Please check with your **Hot Spring** dealer for details.

5 Year No-Fault® Heater Warranty

Watkins unconditionally warrants the **No-Fault** heater to be free from defects in materials and workmanship for five years. This warranty defines unconditional, with the exclusion of commercial or industrial use, and improper installation, as warranty coverage provided that the component has failed to operate properly within the spa's system.

5 Year Everwood® Cabinet Warranty

Watkins warrants the **Everwood** cabinet material to be free from defects in materials and workmanship for five years. This warranty specifically covers

the cabinet's structural integrity (exclusive of surface stain), including the material and assembly.

The **Everwood** cosmetic finish is warranted to be free from defects in materials and workmanship at the time of initial delivery. Fading and weathering of the surface will occur naturally over time, and are not defects. To restore the appearance of the **Everwood** cabinet, refer to the spa Owner's Manual for proper care and maintenance instructions.

3 Year SpaStone® Cabinet Warranty

Watkins warrants the **SpaStone** cabinet material to be free from defects in material for three years. This warranty specifically covers peeling, cracking or shrinking for three years.

The **SpaStone** cabinet's cosmetic finish and workmanship is warranted to be free from defects at the time of initial delivery to the original consumer purchaser. Fading and weathering of the surface will occur naturally over time, and are not considered to be warrantable defects.

The plywood siding on the Custom Cabinet (CC) spa is specifically excluded from this warranty, although it is warranted to be free from defects in materials and workmanship at the time of delivery. Please refer to the spa Owner's Manual for proper maintenance instructions.

2 Year Light Assembly Warranty

Watkins warrants the LED light assemblies, which consists of all lights within the spa, including the underwater and bartop lighting, to be free from defects in materials and workmanship for two years.

1 Year FreshWater® III Ozone Warranty

Watkins warrants the electrical components, ozone tubing, check valve, injector, corona discharge cell and exterior housing of the **FreshWater III** corona discharge ozone purification system against defects in material and workmanship for one year.

The following applies to all of the warranties listed:

Extent of Warranty

This warranty extends only to the original consumer purchaser of the **Hot Spring** spa when purchased and originally installed within the boundaries of the United States. This warranty begins on your delivery date of the spa, but in no event later than one year from the date of purchase. This warranty terminates upon any transfer of ownership, or if the spa is installed or relocated outside the boundaries of the United States by the original consumer purchaser prior to the expiration of the warranty period.

Warranty Performance

To make a claim under this warranty, contact your dealer. In the event you are unable to obtain service from the dealer, please contact Watkins Manufacturing Corporation, at 1280 Park Center Drive, Vista, California, 92081, Attn: Customer Service Department (800) 999-4688 or via e-mail, custsvc@watkinsmfg.com. You must give Watkins and/or your dealer written notice of any warranty claim, along with a copy of your original purchase receipt indicating the date of the purchase, within ten (10) days of the time you discover the claim. Watkins reserves the right to inspect the malfunction or defect on location.

Watkins or its Authorized Service Agent will repair any defects covered by this warranty. Except as described herein, you will not be charged for parts, labor or the freight costs for parts necessary to repair the spa for defects covered by this warranty. In some cases, the servicing dealer may charge you a reasonable repairperson travel/service charge that is not covered by this warranty. Please contact the dealer for information regarding any such charges.

Limitations

Except as described above, this warranty does not cover defects or damage due to normal wear and tear, improper installation, alteration without Watkins' prior written consent, accident, acts of God, misuse, abuse, commercial or industrial use, use of an accessory not approved by Watkins, failure to follow Watkins' Pre-Delivery Instructions or Owner's Manual, or repairs made or attempted by anyone other than an authorized representative of Watkins. Alteration includes,

but is not limited to, any component or plumbing change, or electrical conversion.

Visit www.hotspring.com or contact your dealer for a list of manufacturer approved accessories.

Disclaimers

TO THE EXTENT PERMITTED BY LAW, WATKINS SHALL NOT BE LIABLE FOR LOSS OF USE OF THE SPA OR OTHER INCIDENTAL OR CONSEQUENTIAL COSTS, EXPENSES, OR DAMAGES, INCLUDING BUT NOT LIMITED TO THE REMOVAL OF ANY DECK OR CUSTOM FIXTURE OR ANY COST TO REMOVE OR REINSTALL THE SPA, IF NEEDED. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitations may not apply to you. **ANY IMPLIED WARRANTIES, INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED TO THE DURATION OF THE APPLICABLE WARRANTY STATED ABOVE.** Some states do not allow limitations on how long an implied warranty may last, so the above limitations may not apply to you.

Legal Remedies

This warranty gives you specific legal rights, and you may have other rights which vary from state to state.

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Limelight® Collection Limited Warranty

Watkins Manufacturing Corporation ("Watkins") warrants to the original consumer purchaser ("you") the following about your new **Limelight** Collection **Hot Spring**® Spa, when purchased from an authorized dealer/service provider ("dealer").

7 Year No Leak Shell Warranty

Watkins warrants against water loss due to defects in the hot tub shell for seven years.

5 Year Shell Surface Warranty

Watkins warrants the surface material of the **Limelight** Collection **Hot Spring** Spa to be free from defects in materials and workmanship for five years.

5 Year No Leak Plumbing Warranty

Watkins warrants the **Limelight Hot Spring** Spa against leaks caused by defects in manufacturing and workmanship for five years. This warranty specifically covers leaks from the wall fittings, jet fittings, lighting system fittings, internal plumbing, internal glue joints, drains, and all bonded parts.

5 Year Component Warranty

Watkins warrants the electrical components, pumps, air valves, levers, bezels and other **Hot Spring** Spa components against defects in materials and workmanship for five years. Some parts, most of which can be changed out without the use of tools, such as filter cartridges, filter lid, hot tub pillows and cover locks, are not included in this warranty, but are warranted to be free from defects in materials and workmanship at the time of delivery. Hot tub covers and other hot tub accessories are specifically excluded from this warranty, although they may be covered by other warranties. Please check with your **Hot Spring** dealer for details.

5 Year No-Fault® Heater Warranty

Watkins unconditionally warrants the **No-Fault** heater to be free from defects in materials and workmanship for five years. This warranty defines unconditional, with the exclusion of commercial or industrial use, and improper installation, as warranty coverage provided that the component has failed to operate properly within the hot tub's system.

5 Year Everwood® Cabinet Warranty

Watkins warrants the **Everwood** cabinet material to be free from defects in materials and workmanship for five years. This warranty specifically covers the cabinet's structural integrity and basepan (exclusive of surface stain), including the material and assembly.

The **Everwood** cosmetic finish is warranted to be free from defects in materials and workmanship at the time of initial delivery. Fading and weathering of the surface will occur naturally over time, and are not defects. To restore the appearance of **Everwood** cabinet, refer to the hot tub Owner's Manual for proper care and maintenance instructions.

3 Year Light Assembly Warranty

Watkins warrants the LED light assemblies, which consists of all lights within the hot tub and lighting of any water feature, to be free from defects in materials and workmanship for three years.

1 Year MP3 Sound System and Speakers Warranty

Watkins warrants to the original consumer purchaser, at retail, that the components of the Integrated MP3 Sound System and speakers will be free from defects in material and workmanship for one year from the original Integrated MP3 Sound System and speakers purchase.

The following applies to all of the warranties listed:

Extent of Warranty

This warranty extends only to the original consumer purchaser of the **Limelight** hot tub when purchased and originally installed within the boundaries of the United States **Limelight, Everwood, and No-Fault** are registered trademarks of Watkins Manufacturing Corporation.

This warranty begins on your delivery date of the hot tub, but in no event later than one year from the date of purchase. This warranty terminates upon any transfer of ownership, or if the hot tub is installed or relocated outside the boundaries of the United States by the original consumer purchaser prior to the expiration of the warranty period.

Warranty Performance

To make a claim under this warranty, contact your dealer. In the event you are unable to obtain service from the dealer, please contact Watkins Manufacturing Corporation at 1280 Park Center Drive, Vista, California, 92081, Attn: Customer Service Department or (800) 999-4688 or via e-mail, custsvc@watkinsmfg.com. You must give Watkins and/or your dealer written notice of any warranty claim, along with a copy of your original purchase receipt indicating the date of the purchase, within ten (10) days of the time you discover the claim. Watkins reserves the right to inspect the malfunction or defect on location.

Watkins or its Authorized Service Agent will repair any defects covered by this warranty. Except as described herein, you will not be charged for parts, labor or the freight costs for parts necessary to repair the hot tub for defects covered by this warranty. In some cases, the servicing dealer may charge you a reasonable repairperson travel/service charge that is not covered by this warranty. Please contact the dealer for information regarding any such charges.

Limitations

Except as described above, this warranty does not cover defects or damage due to normal wear and tear, improper installation, alteration without Watkins' prior written consent, accident, acts of God, misuse, abuse, commercial or industrial use, use of an accessory not approved by Watkins, failure to follow Watkins' Pre-Delivery Instructions or Owner's Manual, or repairs made or attempted by anyone other than an authorized representative of Watkins. Alteration includes, but is not limited to, any component or plumbing change, or electrical conversion. Visit www.hotspring.com or contact your dealer for a list of manufacturer approved accessories.

Disclaimers

TO THE EXTENT PERMITTED BY LAW, WATKINS SHALL NOT BE LIABLE FOR LOSS OF USE OF THE HOT TUB OR OTHER INCIDENTAL OR CONSEQUENTIAL COSTS, EXPENSES, OR DAMAGES, INCLUDING BUT NOT LIMITED TO THE REMOVAL OF ANY DECK OR CUSTOM FIXTURE OR ANY COST TO REMOVE OR REINSTALL THE HOT TUB, IF NEEDED. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitations may not apply to you. **ANY IMPLIED WARRANTIES, INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED TO THE DURATION OF THE APPLICABLE WARRANTY STATED ABOVE.** Some states do not allow limitations on how long an implied warranty may last, so the above limitations may not apply to you.

Legal Remedies

This warranty gives you specific legal rights, and you may have other rights which vary from state to state.

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Feel secure

Nobody backs you better

Hot Spring Spas are the spa of choice in all 50 states, Canada and more than 65 other countries. Our global network of more than 800 dealers and service centers ensures a professional is always nearby to support you, before, during and after the sale. We invite you to join the **Hot Spring** Spas family, and start enjoying the **Absolute Best Hot Tub Ownership Experience**.

“The quality of workmanship exceeds all expectations. The spa requires very little maintenance, chemicals or energy. Although it is over 4 years old, it still looks new and is as hot and powerful as the first day of use.”

— Hot Spring Owner, Florida

The **Hot Spring** Advantage

World's leading brand

Hot Spring spas can be found in hundreds of thousands of backyards around the world. We are proud to share what our existing owners have to say about their experience in the Ratings & Reviews on each model page of our website and throughout this brochure. With so many satisfied customers, you can have peace of mind knowing that you've selected a brand that will be here to support you throughout your ownership experience.



Hot Spring Spas and Watkins Manufacturing are part of Masco Corporation, a Fortune 500 company whose quality products include **Delta**® faucets, **KraftMaid**® cabinets and **Behr**® paints.

Committed to quality

At **Hot Spring** Spas, we are passionate about making the world's best hot tubs. We are consistently recognized for outstanding quality and value.



The quality systems at our **Highlife** Collection production facility are certified by Lloyd's Register to be in accordance with ISO 9001:2008, the highest international standard for design and manufacturing excellence.



We are the only manufacturer to have one of its spas named a Best Buy each of the seven times Consumers Digest has rated spas, most recently the **Aria** spa.



We have earned SpaSearch Certification, for providing a superior ownership experience, every year since the award's inception.



The Absolute Best Hot Tub Ownership Experience™



We Print Our Brochures on only Forest Stewardship Council (FSC) Paper
 Printed in the USA on recycled paper that contains 10% post-consumer waste and is FSC certified. FSC ensures that the paper in our brochures contains fiber from well-managed and responsibly harvested forests. Please pass this catalog on or recycle again.



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www.hotspring.com



Ready to become a Hot Tubber? Scan to learn more about Hot Spring Spas!



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