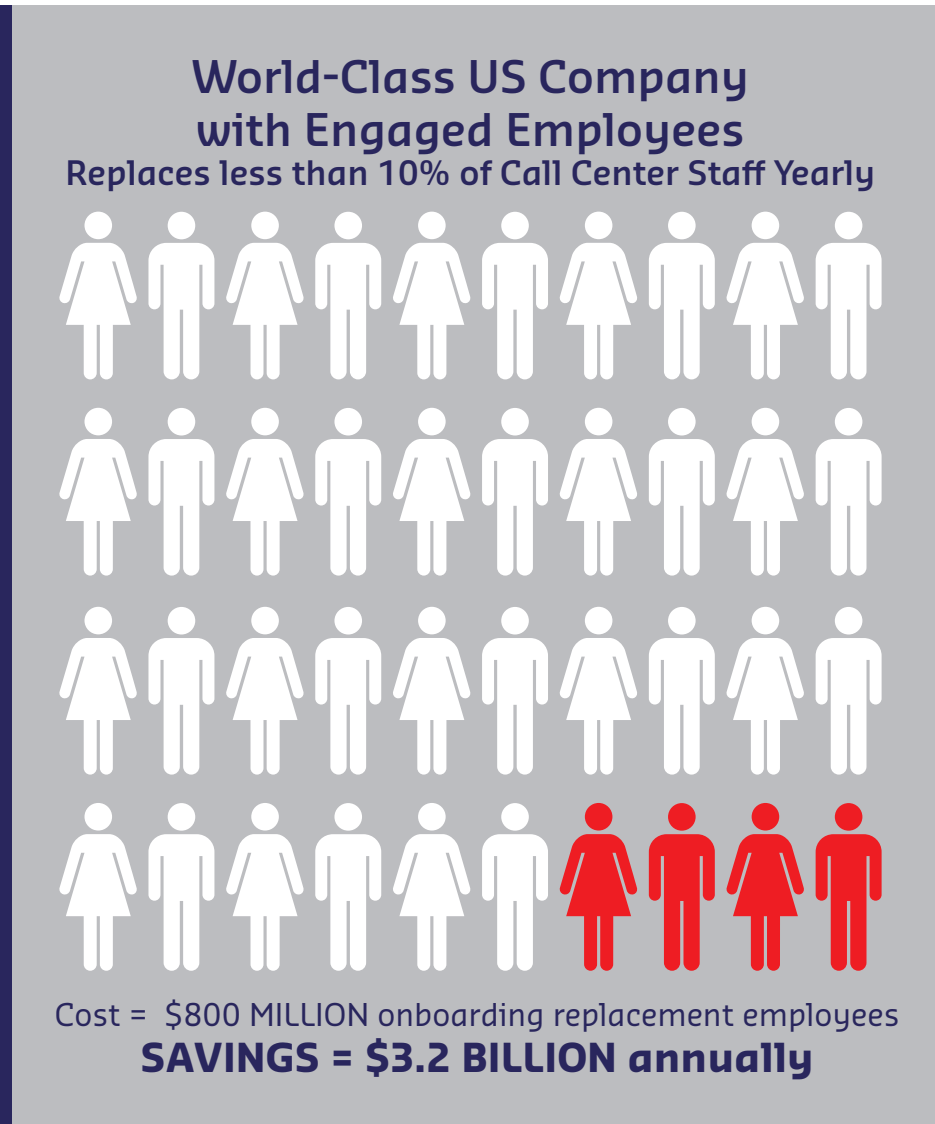
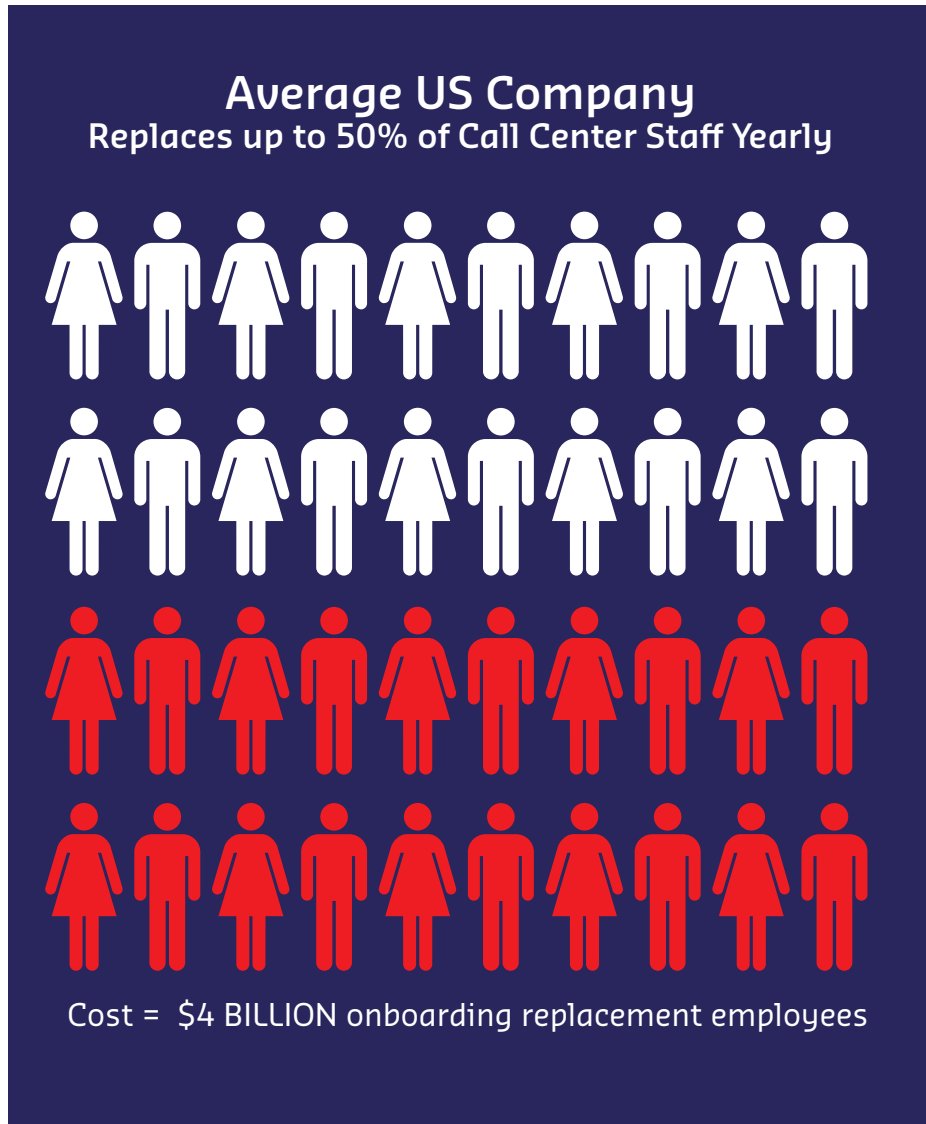


2 Million people are employed in call centers in the U.S.

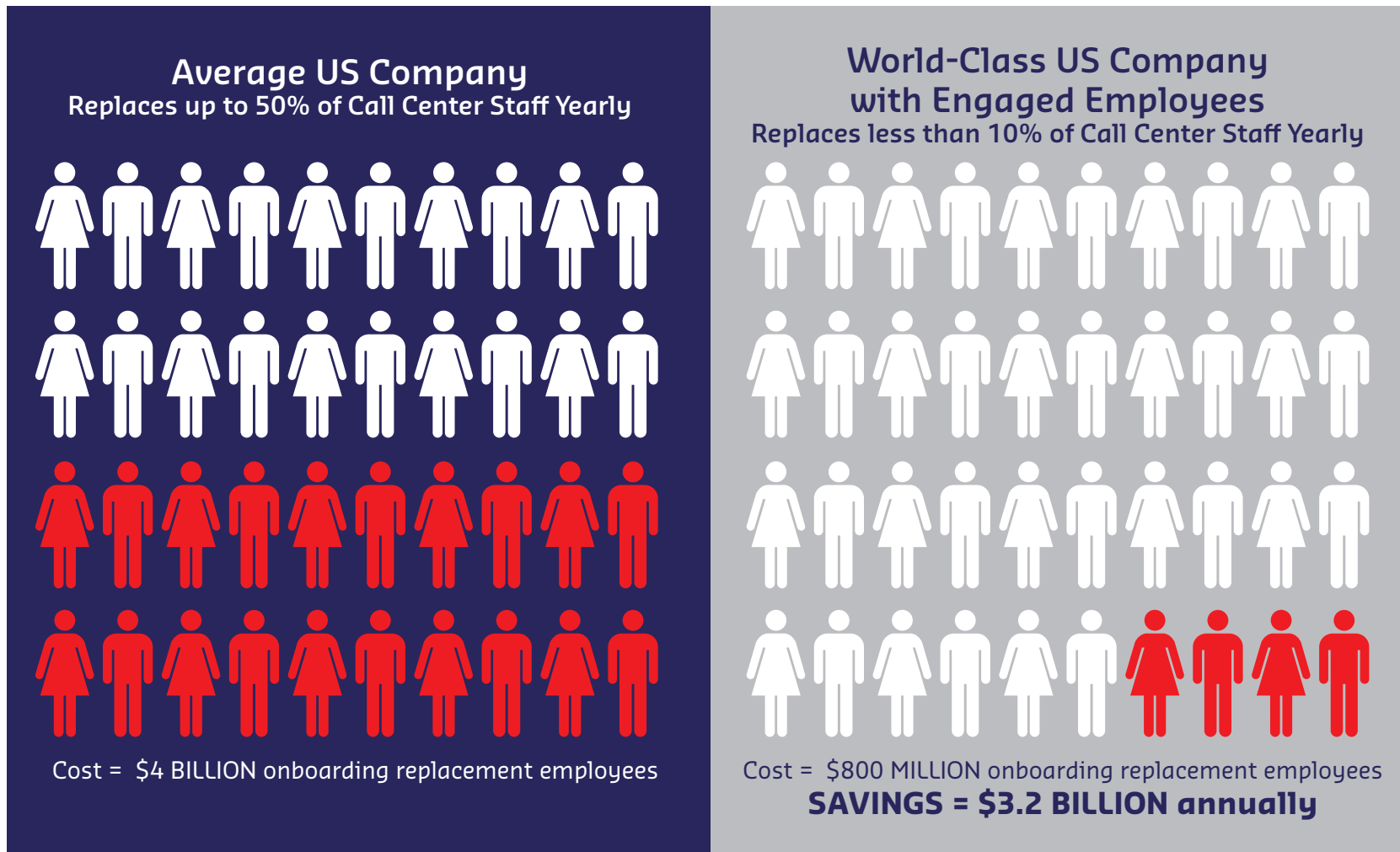


 = 50,000 replaced employees. Onboarding each replacement costs \$4K.

For the full report, see Sodexo's *Unique and Challenging Environments Report 2013* - http://bit.ly/Sodexo_UCE

Savings Associated with Employee Engagement in High-Turnover Environments

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